

Claims:

1. An organic solvent extraction mixture for the separation and purification of base metals from weakly acidic sulphate solutions which includes:

a. a first extractant, which is a substituted imidazole (Diagram 1) or

5 benzimidazole (Diagram 2)

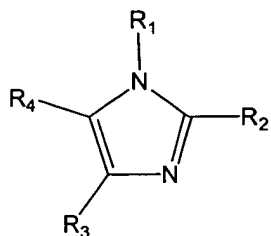


Diagram 1

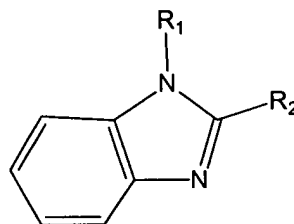


Diagram 2

and wherein the substituents are:

10 - R<sub>1</sub> = an organic group which has between 2 and 20 carbon atoms;

- R<sub>3</sub> = a hydrogen atom or a short chain organic group with 1 or 2 carbon atoms;

- R<sub>4</sub> = a hydrogen atom or a short chain organic group with 1 or 2 carbon atoms;

- R<sub>2</sub> is a -methylene-1-pyrazole group, an imidazole based group, or a

15 methylene-amino group as shown in Diagram 3

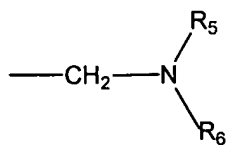


Diagram 3

and wherein

20 - R<sub>5</sub> = a hydrogen or a methyl group;

- R<sub>6</sub> = a hydrogen or an aliphatic group containing between one and 10 carbon atoms; or

- R<sub>6</sub> = a methylene-amino group with one of the substituents being a hydrogen or a methyl group and the other a hydrogen or an aliphatic group containing

25 between one and 10 carbon atoms; or

- R<sub>6</sub> = a -2-pyridine group, or

- R<sub>6</sub> = a -methylene-1-pyrazole group, or

- R<sub>6</sub> = a 2-methyl imidazole based group;

b. a second extractant which includes a non-selective strongly acidic sulphonic acid;

5 c. a modifier which is characterized by the presence of a sterically available oxygen or nitrogen atom with lone pairs of electrons; and

d. a diluent.

10 2. A mixture according to claim 1 wherein -R<sub>6</sub> is a methylene-amino group as shown in Diagram 3.

3. A mixture according to claim 1 wherein the concentration of the first extractant is between 0.01 and 1.50 Molar.

15 4. A mixture according to claim 1 wherein the second extractant is a sulphonic acid (R-SO<sub>3</sub>H) and wherein R is an aliphatic group, an aromatic organic group or a mixed group consisting of aliphatic and aromatic parts, with between 3 and 40 carbon atoms.

20 5. A mixture according to claim 1 wherein the second extractant is selected from dinonyl naphthalene sulphonic acid (DNNS), di-dodecyl naphthalene sulphonic acid, di-n-octyl methyl sulphonic acid and an alkyl substituted benzene sulphonic acid.

6. A mixture according to claim 4 wherein the concentration of the second extractant is between 0.001 to 1.0 Molar sulphonic acid.

25 7. A mixture according to claim 1 wherein the concentration of the modifier is between 10% and 70% of the mixture.

30 8. A mixture according to claim 1 wherein the diluent is selected from an aliphatic, aromatic or aliphatic aromatic mixture.

9. Use of the mixture of claim 1 which is carried out in the temperature range between 10°C and 70°C and a pH between 0 and 6.0.
10. Use according to claim 9 for the treatment of an aqueous pregnant feed solution.

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